



EL Class I

Date of issue: 20 April 2023

Valid until: 31 December 2026

EHEDG hereby declares that the product

longitudinal TIG or laser welded and optionally cold redrawn tubes for applications in the food industry, stainless steel alloy EN 1.4301/AIST 304, EN 1.4306/AIST 304L, EN 1.4307/AIST 304L, EN 1.4401/AIST 316, EN 1.4404/AIST 316L, EN 1.4571/AIST 316Ti, EN 1.4541/AIST 321, EN 1.4828/AIST 309 or Duplex EN 1.4462, EN 1.4501 with diameter OD 15.0 – 127 mm

from

Schoeller Werk GmbH & Co. KG, Im Kirschseiffen , 53940 Hellenthal, Germany

has/have been evaluated for compliance and meets/meet the current criteria for Hygienic Equipment Design of the EHEDG

Certificate No. EHEDG-C2300028

Signed  President EHEDG
Hein Timmerman

Signed  EHEDG Certification Officer
Karlijn Faber

EHEDG
Karspeldreef 8
1101 CJ Amsterdam
Netherlands

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Appendix 3

EHEDG Certification – Equipment Evaluation Form

Design Evaluation Date: 01.09.2021

EHEDG File Number: EHEDG-C2000028

Certification Type: EL CLASS I

Applicant: Schoeller Werk GmbH & Co. KG

Equipment: longitudinal TIG or laser welded and optionally cold redrawn tubes for applications in the food industry, stainless steel alloy EN 1.4301/AIST 304, EN 1.4306/AIST 304L, EN 1.4307/AIST 304L, EN 1.4401/AIST 316, EN 1.4404/AIST 316L, EN 1.4571/AIST 316Ti, EN 1.4541/AIST 321, EN 1.4828/AIST 309 or Duplex EN 1.4462, EN 1.4501 with diameter OD 15.0 – 127 mm

Other essential identification:

Evaluated by:

Name: Dr. Jürgen Hofmann

Approved by:

Name: Andy Timperley, on behalf of the Working Group Certification

Title: AEO, Chairman of the WG Certification

Date, Signature: 13.04.2023, 

1. Results of inspection for compliance with the EHEDG Hygienic Design Criteria.

Conclusion:

The equipment complies with the criteria.

YES ☒

The use of the EHEDG Certification logo is justified:

MAYBE ☐

2. Evidence for compliance provided and convincing for Certification.

Conclusion:

The equipment complies with the criteria where possible.

YES ☐

The use of the EHEDG Certification logo is justified:

Signature:



Date: 22.03.2023

The original of this form will be kept by EHEDG together with the application, the inspection report, the evidence provided and any other relevant documentation, as listed on the back.

Appendix 3

No.	Description
1.	EHEDG Certificate of Compliance
2.	Contract to use the EHEDG Certification Logo for equipment
3.	Appendix 1: Equipment intended for cleaning-in-place with liquids without dismantling
4.	Appendix 2: conditions for use of the EHEDG Certification Logo
5.	Appendix 3: Equipment evaluation form
6.	Evaluation report of the design of the longitudinal TIG or laser welded and optionally cold redrawn tubes for applications in the food industry, stainless steel alloy EN 1.4301/AIST 304, EN 1.4306/AIST 304L, EN 1.4307/AIST 304L, EN 1.4401/AIST 316, EN 1.4404/AIST 316L, EN 1.4571/AIST 316Ti, EN 1.4541/AIST 321, EN 1.4828/AIST 309 or Duplex EN 1.4462, EN 1.4501 with diameter OD 15.0 – 127 mm, no. 20821TUM2023
7.	Drawing of the tubes, drawing no. SWCAD-D00-1000236; original stamped
8.	Example of EHEDG Certified Logo Type EL CLASS I