Advanced Course on Hygienic Design Amsterdam, 3 - 6 December 2019

Program content

1. Introduction

2. Design Constraints and Requirements

- o History, Standardisation & Legal Aspects
- o Machinery Directive; NEN-EN 1672; ISO 14159; NSF 3-A, EHEDG;
- o General Food Law

3. Know Your Enemy ™

- o Damage and losses caused
- o Functional microbiology
- o Contamination/invasion mechanisms
- o Colonisation, biofilms, preservation and death

4. Scientific background EHEDG documents

o EHEDG Test Methods, three tests, results on sheet

5. Hygienic Design of Food Production Systems

- o Uses Know Your Enemy TM to explain reasons behind design rules
- o Introduction document 8 & 10
- o Cleanability
- o Bad examples and effective solutions ™
- o Wider coverage than just equipment

6. Material of Construction

- o Stainless steel; corrosion; surface finish
- o Polymer use; FDA, Limitations, Management, Desorption
- o Background information integrity polymer surface (for seals)

7. Welding Stainless Steel

- o Also set-up project; QA QC incoming materials
- o Permanent joint

8. Static Seals and Couplings

o Design principle static seals; examples

9. Case Study: Spray Ball

o Application; define: product contact areas; redesign model

10. Background: Rheology / Thermodynamics

- o Newtonian / non-Newtonian fluids; yield value (needed to understand case pump)
- Flow rate; removal of micro-organism; falling film; results for closed equipment applicable to open equipment
- Fouling heat treatment; sterilisation time (needed for heat treatment and reaction time)

11. Valves

- o Valve types
- o Hygienic versus aseptic
- o Double-seat valve
- o Case study weir-type valve

12. Dynamics Seals (Pumps)

o Case Positive replacement pump with application; safety valve and yield value

13. Cleaning and Disinfection

Up to now focus on removing invisible micro-organisms, but firstly visual soil has to be removed

- o Cleaning & Disinfection: background, application
- o Fouling, cleaning agents, cleaning methods (Sinner circle), CIP, ATP

14. Continuous Thermal Treatment Processes

15. Open Equipment Design

16. Packaging

17. Supporting Activities - Lubrication Use

o FDA, Limitations, Management (following bearings; dynamic seals)

18. Building & Process Lay Out

o Design around process, equipment, logistics, etc.

19. Supporting Activities - Installation & Maintenance Procedures

20. Integration of Hygienic Systems

- o Risk management paramount evidenced-based!
- o Starts with constraints: law, hygiene hazards, stakeholder requirements
- o All steps correct and present
- o Right sequenceConcurrency
- o Prescriptive design versus risk assessment
- o Buying and selling hygienic Equipment

21. Case Study (Pilot equipment and examples)

Small groups assessing various pilot equipment and examples of components

22. Student Exam

23. Student Course Evaluation